

# High mobility field-effect transistors based on MoS<sub>2</sub> crystals grown by the flux method

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**ABSTRACT:** Two-dimensional (2D) molybdenum disulphide (MoS<sub>2</sub>) transition metal dichalcogenides (TMDs) have great potential for use in optical and electronic device applications; however, the performance of MoS<sub>2</sub> is limited by its crystal quality, which serves as a measure of the defects and grain boundaries in the grown material. Therefore, the high-quality growth of MoS<sub>2</sub> crystals continues to be a critical issue. In this context, we propose the formation of high-quality MoS<sub>2</sub> crystals via the flux method. The resulting electrical properties demonstrate the significant impact of crystal morphology on the performance of MoS<sub>2</sub> field-effect transistors. MoS<sub>2</sub> made with a relatively higher concentration of sulphur (a molar

ratio of 2.2) and at a cooling rate of 2.5 °C h<sup>-1</sup> yielded good quality and optimally sized crystals. The room-temperature and low-temperature (77 K) electrical transport properties of MoS<sub>2</sub> field-effect transistors (FETs) were studied in detail, with and without the use of a hexagonal boron nitride (h-BN) dielectric to address the mobility degradation issue due to scattering at the SiO<sub>2</sub>/2D material interface. A maximum field-effect mobility of 113 cm<sup>2</sup> V<sup>-1</sup> s<sup>-1</sup> was achieved at 77 K for the MoS<sub>2</sub>/h-BN FET following high-quality crystal formation by the flux method. Our results confirm the achievement of large-scale high-quality crystal growth with reduced defect density using the flux method and are key to achieving higher mobility in MoS<sub>2</sub> FET devices in parallel with commercially accessible MoS<sub>2</sub> crystals.

## INTRODUCTION

Atomically thin forms of layered materials, such as conducting graphene, insulating hexagonal boron nitride (hBN), and semiconducting molybdenum disulfide (MoS<sub>2</sub>), have generated great interests recently due to the possibility of combining diverse atomic layers by mechanical “stacking” to create novel materials and devices. In this work, we demonstrate field-effect transistors (FETs) with MoS<sub>2</sub> channels, hBN dielectric, and graphene gate electrodes. These devices show field-effect mobilities of up to 45 cm<sup>2</sup>/Vs and operating gate voltage below 10 V, with greatly reduced hysteresis. Taking advantage of the mechanical strength and flexibility of these materials, we demonstrate integration onto a polymer substrate to create flexible and transparent FETs that show unchanged performance up to 1.5% strain. These heterostructure devices consisting of ultrathin two-dimensional (2D) materials open up a new route toward high-performance flexible and transparent electronics.



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